

## ISO/IEC 17025: Potential Application In Food Composition Data Generation

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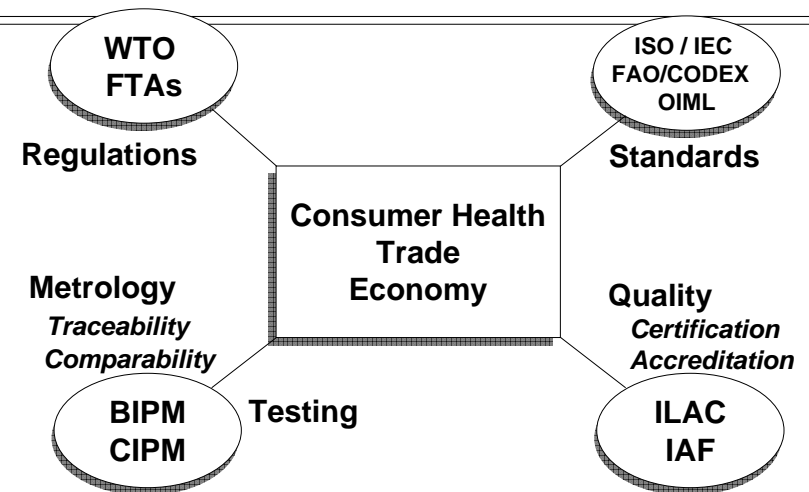
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## Global Imperatives Served by Responsible Organizations



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Source: C. Sanetra, 2005 <sup>2</sup>

## Codex Alimentarius Commission

- Created in 1963 by FAO and WHO
  - To develop Food Standards, Guidelines, and related texts such as Codes of Practice under the Joint FAO/WHO Food Standards Programme
  - Aimed at protecting health of the consumers, ...  
promoting coordination of all food standards work undertaken by international governmental and non-governmental organizations
- Source: Codex Alimentarius Commission Website

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## International Organization for Standardization (ISO)

- Founded in 1947
- Composed of representatives from various national standards organizations
- To promulgate worldwide proprietary industrial and commercial standards that often become laws

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## International Bureau of Weights and Measures (BIPM)

- Created in 1875, after signing of the Metre Convention
- One of 3 international standards organizations established to maintain the International System of Units (SI) under the terms of the Metre Convention
- Thru Consultative Committees and own laboratory work

## International Laboratory Accreditation (ILAC)

- Started as a Conference in 1977 by laboratory and inspection accreditation bodies
- To remove the technical barriers to trade
- By allowing people to make informed decision when selecting a laboratory, as it demonstrates competence, impartiality and capability

## Codex Recommends Laboratory Quality Assurance for Testing Laboratories in International Trade

- Use validated methods
- Use reference materials
- Use internal control systems
- Participate in Proficiency Testing
- Be accredited to ISO/IEC 17025

## ISO/IEC 17025 Requires Laboratory Quality Assurance

- The difference between Good Analytical/Laboratory Practice and ISO/IEC 17025 is:  
*the amount of DOCUMENTATION to be developed!*  
to demonstrate that a laboratory...
  - \* operates a management system
  - \* is technically competent
  - \* is able to generate technically valid results

Source: LabCompliance Tutorial

## Lack of Quality Assurance Means

- **What is not written is not done.**
- **What is not documented is a rumor.**

## Laboratories Require Quality Assurance

- **Laboratory data are used for decision-making.**
- **It is easy to collect data. It is difficult to collect correct data. It is even more difficult to convince others that your data are correct.**
- **No data is better than bad data.**

## ISO/IEC 17025:2005

- ***General requirements for the competence of testing and calibration laboratories***
- **A standard to:**
  - **develop and establish quality system in the laboratory**
  - **assess laboratory clients or third parties**

## Applications of ISO 17025

- **To all organizations performing tests and/or calibrations**
- **To all laboratories regardless of the number of personnel or the extent of the scope of testing and/or calibration activities**

# Benefits of ISO 17025

- Improved national and global reputation and image of the laboratory (international recognition)
- Assurance of validity and global comparability of test and/or calibration results (credibility)
- Access to more contacts for testing and/or calibration (markets)
- Continual improvement of data quality and laboratory effectiveness (confidence)
- Reduction of the no. of tests required in trading (reduced costs)

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Source: *LabCompliance Tutorial*

# 5 Elements

- 1 Scope
  - 2 Normative References
  - 3 Terms and Definitions
  - 4 Management Requirements
  - 5 Technical Requirements
- Elements 4 and 5 – actual accreditation requirements

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Source: *Quality Network, UK 2006* 14

# Requirements vis-a-vis Sample -to- Data Workflow

- Sample
- Sample Handling
- Testing
- Test Report
- Record Maintenance

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Source: *LabCompliance Tutorial*  
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# Requirements: Sample and Sample Handling

- Sampling Plan
- Sampling Documentation
- Sample Identification & Protection of Sample Integrity

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Source: *LabCompliance Tutorial*

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## Requirements: Testing and Test Reports

- **Monitoring the Quality of the Test Results**
- **Test Conditions & Test Results with Estimated Uncertainty**

## Requirements: Record Maintenance

- **Ensuring Record Integrity and Security**

## Compliance across All Workflow Steps

- **Validation of analytical methods & procedures**
- **Equipment calibration, testing & maintenance**
- **Qualification of material**
- **Traceability**
- **Control of non-conforming testing**
- **Qualification of personnel**
- **Controlled environmental conditions**
- **Written procedures**

## Compliance across the Laboratory

- **Documentation control**
- **Corrective and preventive actions**
- **Complaint handling**
- **Supplier & subcontractor management**
- **Non-conflicting organizational structure**
- **Internal audits**

## Management Requirements

- **Pertain to the operation and effectiveness of the quality management system within the laboratory**
- **Similar to ISO 9001**

## Management Requirements

- **Organization**
- **Quality system**
- **Document control**
- **Review of requests, tenders and contracts**
- **Subcontracting of tests and calibrations**
- **Purchasing services and supplies**
- **Service to clients**
- **Complaints**
- **Control of non-conforming testing and/or calibration work**
- **Corrective action**
- **Preventive action**
- **Control of records**
- **Internal audits**
- **Management reviews**

## Management Requirements: Organization

- **Defined roles and responsibilities of the laboratory, the management, and key personnel**
- **No conflicting interests (e.g. marketing) in structure**
- **Appointment of a Quality Manager**
- **No commercial/financial pressure on all personnel that may impact data quality**

## Management Requirements: Management System

- **Available Quality policies, standard procedures & work instructions**
- **Issued and communicated Quality Manual with policy statements**
- **Continually improved management system effectiveness**

## Management Requirements: Document Control

- Authorized & controlled official documents
- Regularly reviewed & updated documents
- Same review process for changes

*Source: LabCompliance Tutorial*

## Management Requirements: Purchasing Services/Supplies

- Selected and formally evaluated suppliers for quality
- Maintained records of the selection and evaluation process
- Verified quality of incoming material against predefined specifications

*Source: LabCompliance Tutorial*

## Management Requirements: Control of Records

- Available procedures for identification, collection, indexing, storage, retrieval, & disposal of records
- Assured security, quality & integrity during record storage
- Available procedures for records protection
- Assured that original records are not overwritten by electronic system

*Source: LabCompliance Tutorial*

## Management Requirements: Internal Audit

- Available procedure and schedule for internal audits
- Yearly audit to cover all elements of the quality system
- Managed by Quality Manager
- Monitored effectiveness of audit follow-up activities, e.g. corrective and preventive actions

*Source: LabCompliance Tutorial*

# Technical Requirements

- **Address the competence of staff, sampling and testing methodology, equipment and the quality and reporting of test and calibration results**

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# Technical Requirements

- **Personnel, accommodation and environmental conditions**
- **Test and calibration methods and method validation**
- **Equipment**
- **Measurement traceability**
- **Sampling**
- **Handling of test and calibration items**
- **Assuring quality of test and calibration results**
- **Reporting the results**

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## Technical Requirements: Personnel

- **Competent personnel, up to management level**
- **Appropriate education, experience or training**
- **Defined tasks, job description, and skills requirements**
- **Available and implemented training program**
- **Evaluated effectiveness of training**
- **Authorized personnel to operate specific types of instruments, issue test reports, interpret specific results, & train personnel**

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## Technical Requirements: Accommodation & Environment

- **No adverse effect of environmental conditions on required quality of tests**
- **Monitored, controlled & recorded environmental conditions**
- **Separate areas for incompatible activities**
- **Limited access to test areas**

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**Source: LabCompliance Tutorial**  
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## Technical Requirements: Test & Calibration Methods & Method Validation

- Clearly defined scope of methods & procedures
- Up-to-date instructions on use of methods & equipment
- Most recent & verified standard methods
- Fully validated literature methods
- Sample-relevant validation experiments
- Available MU estimation procedure
- Verified calculations/data evaluations

## DEFINITION

### Method Validation

-Verification (provision of objective evidence that a given item fulfills specified requirements), where the specified requirements are adequate for an intended use

## Method Validation

- Makes use of a set of tests that both:
  - \*test any assumptions on which the analytical method is based
  - \*establish/document the performance characteristics of a method thereby demonstrating whether the method is fit for a particular analytical purpose or not.

## Method Validation: Typical Performance Characteristics

- Applicability
- Selectivity
- Linearity/Calibration
- Trueness
- Precision
- Recovery
- Limit of quantitation
- Limit of detection
- Sensitivity
- Ruggedness

## Technical Requirements: Equipment

- Conformant specifications relevant to the tests
- Identified and documented equipment and software
- Calibrated to establish meeting laboratory specification requirements
- Maintained/updated records
- Indicated calibration status on unit

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## Technical Requirements: Measurement Traceability

- Traceable (to SI units) equipment calibration
- Achieved traceability thru unbroken link
  - laboratory standard to secondary & primary or national standard (physical metrology). or
  - certified reference materials or consensus standards/methods (chemical metrology)

Source: *LabCompliance Tutorial*

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## DEFINITION

### Metrological Traceability

- property of a measurement result whereby the result can be related to a reference through an unbroken chain of calibrations, each contributing to the measurement uncertainty

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## DEFINITION

### Measurement Uncertainty

- Non-negative parameter characterizing the dispersion of the quantity values being attributed to a measurand, based on the information used

Source: *JCGM 2008 (VIM3)*

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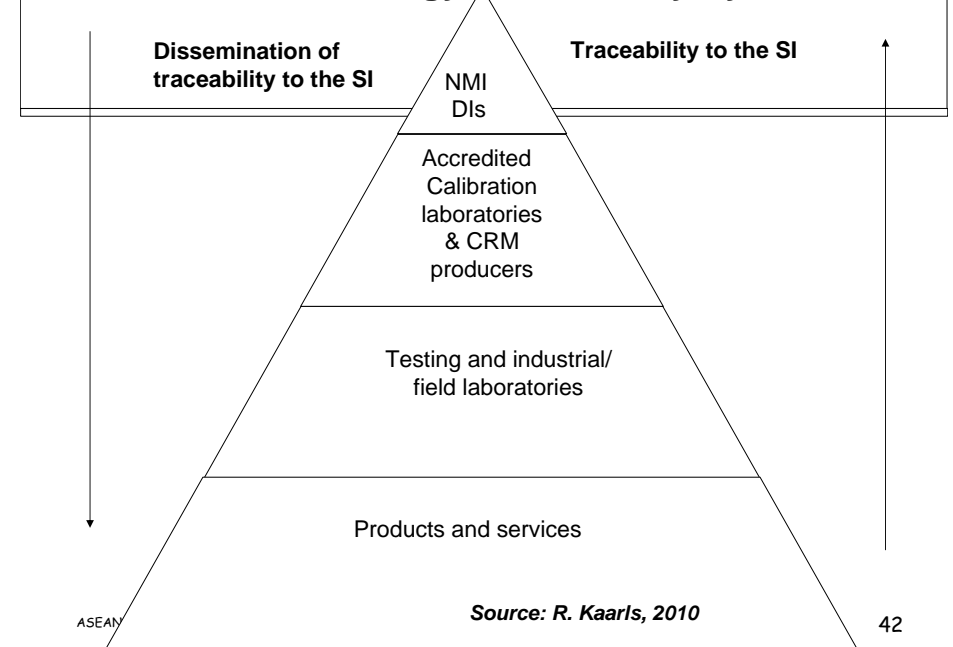
# DEFINITION

## Comparability

-of measurement results for quantities of a given kind that are traceable to the same reference

Source: JCGM 2008 (VIM3)

# National Metrology in Chemistry System



Source: R. Kaarls, 2010

# National Metrology in Chemistry System

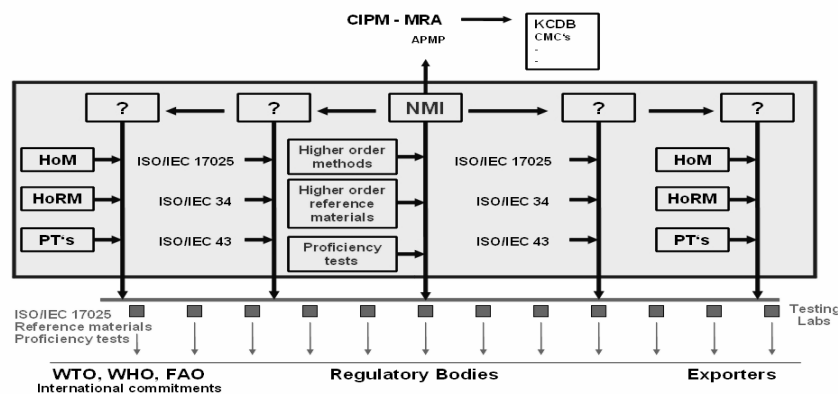


Figure 4

Source: H. Bion, 2010<sup>43</sup>

# DEFINITION

## Primary Method

-reference measurement procedure used to obtain a measurement result without relation to a measurement standard for a quantity of the same kind

Source: JCGM 2008 (VIM3)

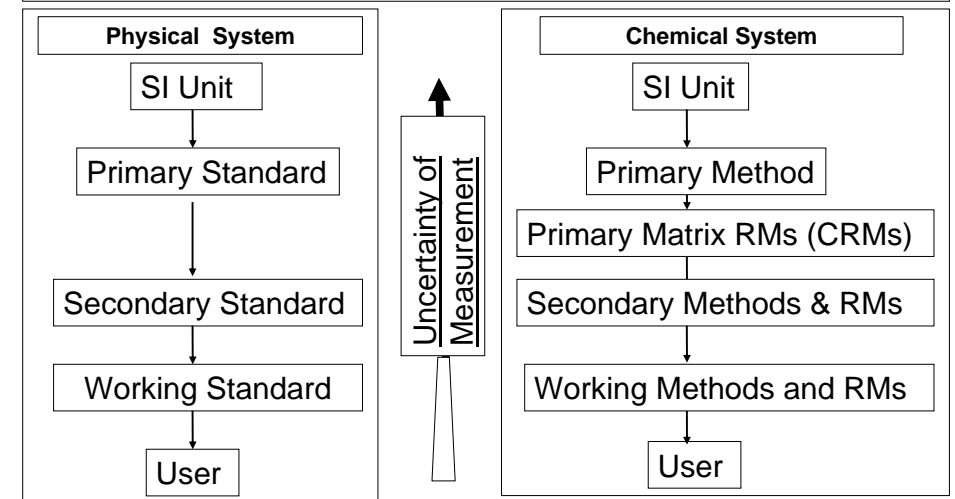
# Traceability to Potential Primary Methods

- Gravimetry
- Titrimetry
- Coulometry
- Calorimetry (differential scanning)
- Cavity ring down spectrometry
- Isotope dilution mass spectrometry
- Instrumental neutron activation analysis

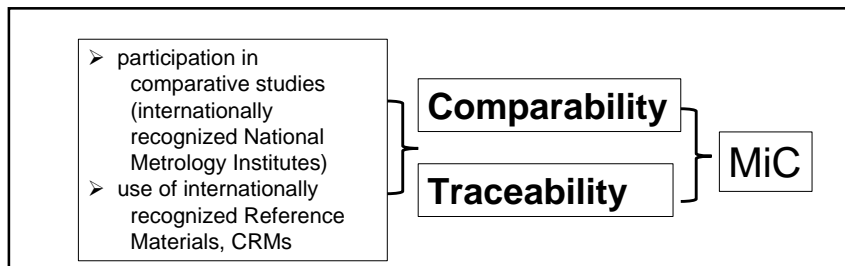
Becomes primary: Only when...

- procedure is completely understood/precisely followed
  - staff is competent/experienced
- to carry out measurement/analysis process

# Traceability System for Physical and Chemical Standards



# Two Essential Elements to Establish Global Mutual Recognition of Chemical Measurements



LINK ?



Government Laboratory

- ❑ metrology work in chemistry discipline
- ❑ serves as link between international and regional network of NMIs and local field laboratories

# Traceability to Identified References

Purity analysis (100 - % impurities)

Impurity analysis: MU, less critical

- Calibration solutions
- Calibrators, pure compounds
- Certified Reference Materials (CRMs)

- \* matrix CRMs
- \* Recovery factor
- \* Method validation

# DEFINITION

## Reference Material

- material, sufficiently homogeneous and stable with reference to specified properties, which has been established to be fit for its intended use in measurement or in examination of nominal properties

## Producers: Certified Reference Materials

- Foreign traceable CRMs from NMIs – available
  - NIST (USA)
  - NMIJ (Japan)
  - KRISS (Korea)
  - NIM (China)
  - NMIA (Australia)
  - IRMM (EU, Belgium)
  - LGC (UK)
  - PTB(Germany)

## Conditions for Traceability Claims

- Only by own primary realization or from another recognized NMI/DI
- Not from a non-NMI/DI
- Not from CRMs delivered by non-NMIs/DIs, unless purity analysis is done by NMI/DI and CRM quality conforms with fit-for-purpose requirement
- Not by result in a comparison or PT scheme

## Technical Requirements: Sampling

- Documented sampling plan & procedure
- Statistical method-based sampling plan
- Completely described sampling procedure (selection & withdrawal of representative sample)
- Recorded sampling location & procedure, sampler, etc.

## Technical Requirements: Handling Test & Calibration Items

- Uniquely identified tests and calibration items
- Documented procedures for sample transportation, receipt, handling, protection, storage, retention, and/or disposal
- Available procedures to prevent sample deterioration and cross-contamination during storage & transport

## Technical Requirements: Assuring Quality of Tests/Calibration Results

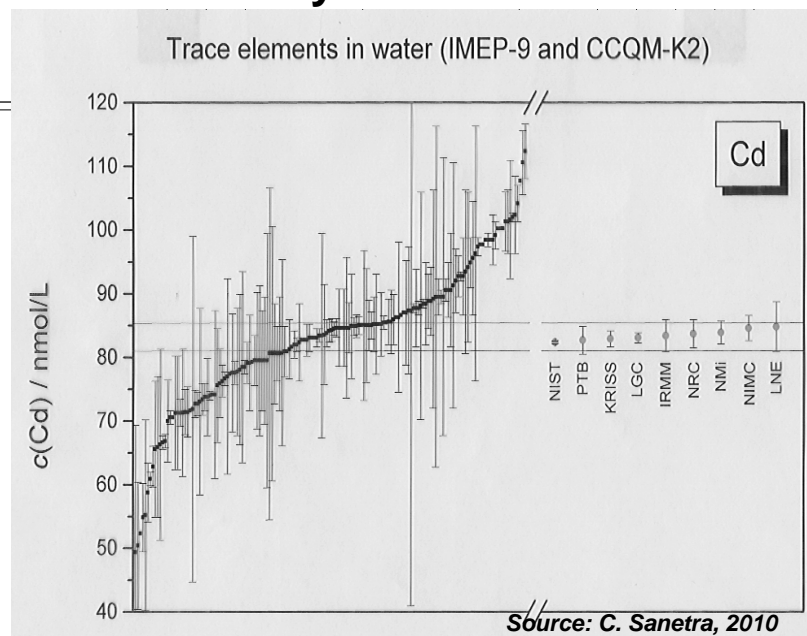
- Monitored validity of test results, on an on-going basis, thru regular quality control samples or participation in proficiency testing programs
- Planned, justified, documented & reviewed type & frequency of tests
- Regular use of quality control checks, e.g. use of certified reference materials
- Replicating tests or calibrations on test reports using the same or different methods
- Retesting or recalibration of retained items

## DEFINITION

### Proficiency Testing

-evaluation of participant performance against pre-established criteria by means of inter-laboratory comparisons

### Proficiency of NMI's vs. Others



## Technical Requirements: Reporting of Results

- Name & address of the laboratory
- Unique identification of the test report or calibration certificate, e.g. serial no.
- Name and address of the customer
- Identification of the method
- Description & identification of the item(s) tested or calibrated
- Reference to the sampling plan and procedures used by the laboratory
- Test or calibration results with the units of measurement
- Name(s), function(s), and signature(s) of persons(s) authorizing the test report or calibration certificate
- A statement on estimated measurement uncertainty (for test report, where applicable)
- Documentation for opinions & interpretations, clearly marked as such

## Minimum Investments for Laboratory Quality Assurance in Food Composition Data Generation

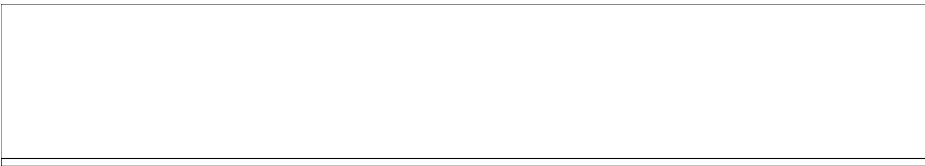
- appropriately qualified staff
- properly controlled environment & calibrated equipment/apparatus, & correct reagents/chemicals
- validated measurement procedures
- appropriate/traceable reference standards\*
- appropriate/periodic check standards & control charts (internal QC)
- appropriate/periodic/regular proficiency testing

## Postscripts 1

- **Metrology is fast evolving:**
  - vocabulary/analytical terminology (VIM3)
  - MU estimation to include sampling
  - delivery of traceability from CRMs by NMIs/DIs
- **PTs reveal most measurement errors not related to traceability**

## Postscript 2

- **Personal Safety in the laboratory is included in ISO/IEC 17025**



Thank You!